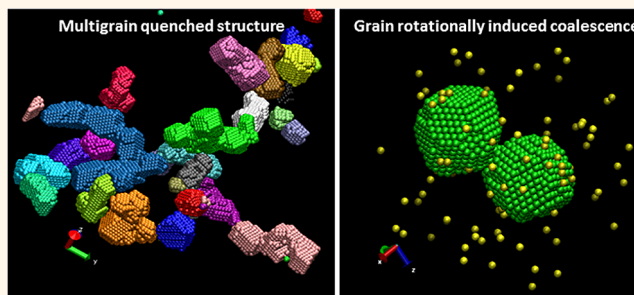


# Growth Dynamics for DNA-Guided Nanoparticle Crystallization

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**ABSTRACT** Spherical nucleic acid (SNA) nanostructures assemble into a large variety of well-defined crystalline superlattices *via* DNA-directed hybridization. Crystallinities of SNA with various shapes emerge during the assembly process, which coalesce during coarsening, leading to polycrystalline materials. Here, we investigate the growth dynamics of SNAs into body-centered cubic superlattices and the coalescence of SNA aggregates using a colloidal model formulated from the competition of electrostatic core repulsions and localized DNA hybridization attractions. We find that the growth law of isolated SNA crystallinities is well-described by the power law  $t^{1/2}$ , in agreement with experimental observations. At later times, coalescence slows the growth dynamics considerably and is dependent on the orientational mismatch (misorientation angle) of the coalescing crystallinities. Molecular dynamics simulations show that the misorientation angle decreases continually during the coalescence, which is a signature of the grain rotation induced coalescence mechanism. This mechanism is followed by the coarsening of a “neck” that develops at the boundary between the coalescing crystallinities. Remarkably, we find faster coalescence dynamics for larger SNAs compared to smaller SNAs due to their enhanced surface diffusion, which more effectively reduces curvature at the boundary of two superlattices. These findings provide fundamental insight into the relationship between nanoparticle surface chemistry and its crystallite growth and coalescence.



**KEYWORDS:** colloids · grain boundaries · nanoscale materials · DNA-functionalized · crystallization kinetics · synthons

Being able to functionalize nanoparticles with a wide variety of adsorbates has led to an unprecedented interest in colloidal crystals.<sup>1–6</sup> The large number of available nanoparticle sizes, shapes, and chemical functionalities has led to assemblies with distinct electrical,<sup>7,8</sup> optical,<sup>9–14</sup> magnetic,<sup>15</sup> and sensing properties<sup>16</sup> that are readily tunable *via* the chemistry of the building blocks. Spherical nucleic acid (SNA) nanostructures (nanoparticles with densely packed oligonucleotides spherically arranged on their surfaces) have emerged as a major building block in this area, due the structural and chemical control available with DNA linkers<sup>17</sup> leading to well-defined superlattice structures. A goal in the field is to create assemblies of nanoparticles with control over crystal lattice symmetry and spacing, as well as crystal shape and composition, recently seen with kinetically controlled superparticles.<sup>18</sup> The difficulties in realizing high-quality crystals resides in understanding

how to control the coarsening and coalescence dynamics of crystallites comprised by DNA linkers. In SNA crystallization, it is difficult to form single crystals because annealing strategies have shown limited success in causing the coalescence of grain boundaries.<sup>19</sup> Indeed, understanding the role that DNA energetics and valency play in the dynamics of SNA coalescence is highly desirable. Previous experiments<sup>4,5,20</sup> and coarse-grained models<sup>21–25</sup> have investigated the stability of phase diagrams by changing the geometry<sup>26</sup> and binding potential of the SNA building block.<sup>27</sup> Here, we build upon these results to construct a colloidal model that quantitatively describes SNA superlattice growth dynamics and explain the role of grain boundaries during coalescence of two SNA crystallites.

The mechanical, transport, and melting properties of polycrystalline materials are determined not only by the chemical composition of the component crystals but also

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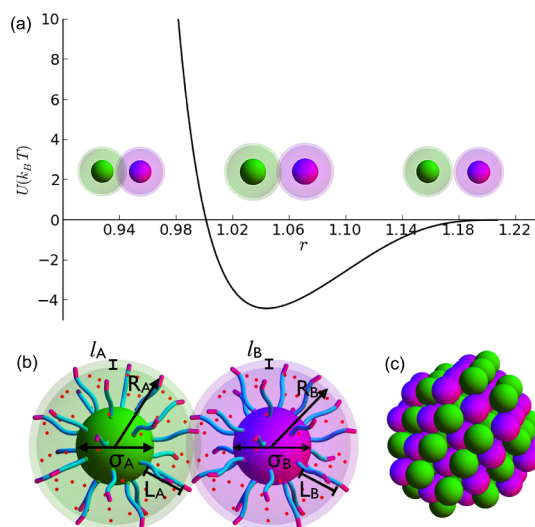
54 by the size of the crystallites and the structure of the  
 55 grain boundaries (GBs) that separate neighboring crys-  
 56 tallites having different crystallographic orientation.<sup>28–33</sup>  
 57 Grain boundary diffusion and coalescence are central  
 58 to, and often, intertwined in crystal growth.<sup>33,34</sup> Using  
 59 the colloidal interaction potential based upon short  
 60 DNA binding regions, which bind to complementary  
 61 DNA sequences *via* hybridization, we are able to per-  
 62 form molecular dynamics (MD) simulations to assem-  
 63 ble crystalline aggregates and measure their growth  
 64 dynamics, providing fundamental information on the  
 65 coarsening and coalescence mechanisms.

66 In the initial stages, when the crystalline aggregates  
 67 are isolated from each other, we find that the crystallite  
 68 size  $a$  grows with time  $t$ , following the power law  
 69  $a(t) \propto t^{1/2}$ , in both our model and the experiments.  
 70 Slow growth is observed when the crystallites coalesce  
 71 due to the formation of a grain boundary at the inter-  
 72 face. The formation of a GB subsequently leads to the  
 73 coalescence time being dependent on the GB misori-  
 74 entation angle as well as the SNA size. We provide  
 75 important details regarding the relationship between  
 76 the orientation of the crystallites and the mechanism  
 77 for crystal growth. Interestingly, we find large SNA  
 78 nanoparticle sizes speed up the coalescence dynamics,  
 79 suggesting that, besides bulk diffusion constants, the  
 80 interaction length scales affect the crystal growth rate.  
 81 We conclude with a discussion of the origin of this  
 82 interplay between crystallite coalescence and SNA  
 83 interaction length scales and provide insight into the  
 84 factors that control the assembly of SNAs into large,  
 85 uniform crystals.

## 86 RESULTS AND DISCUSSION

87 **Interaction Potential.** We begin by crafting a SNA  
 88 colloidal model that captures both the highly localized  
 89 charged environment and the polyvalent binding re-  
 90 gion of the SNA structure. We require the model to  
 91 account for the experimental conditions of the SNA  
 92 assembly such as high salt concentration, variable Au  
 93 core sizes and DNA lengths, and flexible linker inter-  
 94 actions. We first write the major contributions of the  
 95 interparticle interaction arising from the duplex forma-  
 96 tion and electrostatic repulsion due to ion con-  
 97 finement. From this, two length scales emerge for the  
 98 SNA system—a length scale  $R = \sigma/2 + L$  correspond-  
 99 ing to the size of the SNA including the Au core size  $\sigma$   
 100 and the DNA length  $L$ , and a second corresponding to the  
 101 flexibility of the sticky ends  $l$  that binds nanoparticles  
 102 together (see Figure 1). The interplay of these length  
 103 scales with the interaction potential is nontrivial since  
 104 the length of the DNA affects the local salt concen-  
 105 tration,<sup>24</sup> the SNA radius  $R$ , linker density, and linker  
 106 overlap volume.

107 Single SNAs in electrolyte solutions have been  
 108 previously modeled using classical density functional  
 109 theory (DFT).<sup>24</sup> The theory provides values for the high



**Figure 1.** (a) Total potential  $U$  for a pair of SNA particles with  $R_{A,B} = 14.3$  nm,  $l_{A,B} = 3.0$  nm, and  $\sigma_{A,B} = 10.0$  nm. (b) Model colloidal SNA particles used as building blocks for aggregates. The DNA consists of a linker region (blue) and a terminal non-self-complementary sticky end (pink). The Au core diameter is  $\sigma$ , while the model SNA particle has a radius  $R$ . The flexible DNA strands lead to an overlap region of width  $l$  (light shade). (c) Typical body-centered cubic crystallite assembly seen in the simulations, which at equilibrium is a rhombic dodecahedron.

110 counterion concentration in the vicinity of the SNA  
 111 nanoparticle. Molecular dynamics simulations further  
 112 confirmed the high salt environment surrounding the  
 113 dsDNA corona.<sup>24</sup> Here, we are primarily concerned with  
 114 SNA assembly into colloidal crystallites composed of  
 115 dsDNA linkers with terminal ssDNA linkers. This system  
 116 has similarities to previous studies of the effective  
 117 interaction between rigid dsDNA linkers,<sup>35,36</sup> but with  
 118 much shorter unpaired ssDNA linkers, which lead to fast  
 119 binding/unbinding rates.<sup>37</sup> Such fast kinetics may even  
 120 allow rotational diffusion of the SNA.<sup>38,39</sup> We consider  
 121 a binary SNA system of type A and B and disallow self-  
 122 complementarity. The binding region is sufficiently far  
 123 from the Au surface that excluded volume effects are  
 124 indistinguishable (see Figure 1b). We employ a concep-  
 125 tually similar electrostatics treatment.<sup>24</sup> However, we do  
 126 not modify the ion densities to account for ion–ion  
 127 excluded volume effects since we are only interested in  
 128 interactions between SNA at the terminal ends of the  
 129 dsDNA linkers where ion concentrations are near bulk  
 130 concentrations  $\rho_i \sim \rho_i^\infty$ . In this region, ion correlations  
 131 are not likely to affect greatly the accuracy of the  
 132 Poisson–Boltzmann (PB) theory, as would occur near  
 133 the Au surface. Using the weak overlap limit, we can  
 134 write the electrostatic potential  $\Phi$  between two surfaces  
 135 at a distance  $d$  as<sup>40</sup>

$$\Phi(d) = \int_d^\infty \Pi(r) dr = \int_d^\infty \left[ \sum_i \rho_i^o(r) - \sum_i \rho_i^\infty(r) \right] dr \quad (1)$$

136 where  $\Pi$  is the electrolyte pressure (force) between the  
 137 SNAs, and  $\rho_i^o$  and  $\rho_i^\infty$  are the midplane ( $d/2$ ) and bulk ion

138 densities for species  $i$ , respectively. Using the Derjaguin  
139 approximation, we can solve  $\Phi$  in a planar geometry  
140 and transform it to a spherical geometry since  $d \ll R$  (see  
141 Materials and Methods).<sup>41</sup> Solving eq 1 for a pair of SNAs  
142 with radii  $R_A$  and  $R_B$ , we write the electrostatic potential  
143 as

$$\Phi(d) = 128\pi\rho_\infty\bar{R}_{AB}\gamma^2e^{-\kappa d} \quad (2)$$

144 where  $\bar{R}_{AB} = R_AR_B/(R_A + R_B)$ ,  $\kappa$  is the inverse Debye  
145 length,  $\rho_\infty$  is the bulk ion concentration, and  $\gamma$  relates  
146 the strength of the effective surface potential  $\psi$  to the  
147 total potential  $\Phi$  (see Materials and Methods section for  
148 values used). We note that eq 2 is written in units of  $\kappa^2/k_B T$   
149 with  $\kappa^2 = 4\pi\rho_\infty l_B$ , where  $l_B$  is Bjerrum length.

150 The constituent DNA linker of the assembled SNA  
151 has configurational entropy. That is, they are not rigid  
152 rods, and the short binding regions at the ends of the  
153 linkers are not constrained to a fixed distance away  
154 from the NP surface. Instead, they have access to a  
155 range of distances that is a function of the rigidity of  
156 the linker and therefore contribute to the entropy of  
157 the SNA. Therefore, the SNA does *not* have a fixed  
158 radius over the region of size  $l$  (see Figure 1b). These  
159 overlapping regions are reminiscent of depletion re-  
160 gions between colloids embedded in a polymer  
161 solution.<sup>42</sup> The attractive potential “turns on” when  
162 adjacent SNAs have overlapping binding regions<sup>35</sup> or  
163  $d < 2R + l$  and is modulated by the amount of over-  
164 lapping volume between a pair of SNAs

$$\Delta F = -k_B T n_{\text{DNA}} \left( \frac{\Delta V}{V} \right) \quad (3)$$

165 Here, the overlap volume between complementary  
166 SNA particles  $\Delta V$  accounts for the polyvalent binding  
167 potential of the SNA linkers, and  $V$  is the SNA volume. In  
168 the limit of stiff dsDNA, the DNA surface coverage  $n_{\text{DNA}}$   
169 of the SNA can easily be related to the DNA surface  
170 density,<sup>4</sup> while  $\Delta V$  can be approximated as overlap-  
171 ping surface areas  $\Delta A$ . Both  $\Delta V$  and  $\Delta A$  are related to  
172 the length of the dsDNA linker  $L$  and binding region  
173 size  $l$ , as shown in the Materials and Methods section.  
174 For small values of  $l$  ( $l/R \sim 0.1$ ), the overlapping surfaces  
175 ( $\Delta F \sim \Delta A$ ) potential should follow the body-centered  
176 cubic (bcc) superlattice kinetics trends found here  
177 using  $\Delta V$ . We relate the overlap volume at a distance  
178  $d$  to the attractive potential  $F(d)$  as

$$F(d) = -\pi k_B T n_{\text{DNA}} \left( \frac{(v_a - v_b d + d^3)d - 3v_c}{12dV} \right) g(R) \quad (4)$$

179 where  $v_a$ ,  $v_b$ , and  $v_c$  are SNA geometry-dependent  
180 constants ( $R_A, R_B, l_A, l_B$ ). A Gaussian function  $g(R)$  is em-  
181 ployed to smoothly truncate the attractive potential at  
182 the cutoff distance (see Materials and Methods section).  
183 The total pair interaction potential  $U(d)$  is written as  
184 the sum of the (scaled) electrostatic repulsion due to

TABLE 1. SNA Parameters in the Simulations

$R$ (nm)	$\sigma/L$	$l$ (nm)	$R$ (nm)	$\sigma/L$	$l$ (nm)
12.3	3.1	3.0	17.9	2.58	4.8
14.3	1.86	3.0	21.5	3.30	6.0
16.3	1.32	3.0	26.6	4.32	7.7
18.3	1.03	3.0	33.2	5.64	9.9
20.3	0.84	3.0			

185 electrolyte screening  $\Phi'$  and the linker attraction  $F(d)$

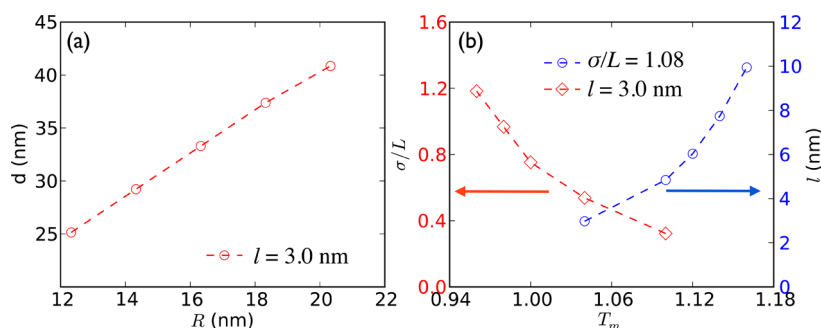
$$U(d) = \Phi'(d) + F(d) \quad (5)$$

186 with  $\Phi'(d) = \Phi(d)k_B T/\kappa^2$ .  $U(d)$  governs the dynamics in  
187 our molecular dynamics simulations.

188 **Isolated SNA Crystal Growth.** Before we investigate  
189 the growth of multiple interacting crystallites, we first  
190 investigate the growth of isolated SNA crystallites and,  
191 subsequently, compare their growth dynamics with  
192 recent experimental measurements.<sup>19</sup> We focus on  
193 SNA sizes that are consistent with bcc lattice formation.  
194 We choose a binary system where  $R_A = R_B$  and  $l_A = l_B$   
195 for simplicity and analyze different ratios  $\sigma/L$  to  
196 determine the effect of the relative length of the  
197 DNA to the diameter of the Au-NP in the coarsening  
198 dynamics. We summarize our SNA geometry para-  
199 meters in Table 1.

200 The size of individual crystallites ranges from  
201 100 nm to 4  $\mu\text{m}$  in the simulations. For SNA concentra-  
202 tions of  $\sim 10$  nM, the simulation crystallite sizes agree  
203 well with available experiments.<sup>4</sup> In all of the simu-  
204 lations presented in this paper, the system is started at a  
205 temperature well above the melting or disordering  
206 temperature,  $T_m$ , and slowly cooled at the rate of  
207  $10^{-5}$   $^\circ\text{C} \tau^{-1}$ . The location of the melting temperature  
208 is determined by tracking the SNA separation  $d$  from  
209 the position of the peaks of the SNA radial distribution  
210 function. We find the onset of crystallization with the  
211 formation of a sharp Bragg peak below  $T_m$  consistent  
212 with the bcc lattice by using small increments of the  
213 rescaled temperature  $\Delta T = 0.01$ . For completeness, we  
214 evaluate the bond-order parameter  $Q_6$  that quantifies  
215 the degree of crystalline order;<sup>43</sup>  $Q_6$  shows a disconti-  
216 nuity at the transition from the liquid state to the  
217 crystalline state at  $T_m$  (see the Supporting Information).

218 We confirm that the SNA spacing  $d$  scales linearly  
219 with  $R$ , as shown in Figure 2a, and that the spacing  $d$   
220 compares favorably with SAXS data for SNA bcc  
221 crystals.<sup>4</sup> Since the stability of the crystals changes  
222 for different SNA sizes, we show  $T_m$  as a function of  
223 the SNA radius  $R$  and the width of the overlap region  $l$   
224 in Figure 2. We find that decreasing the Au/DNA ratio  
225  $\sigma/L$  increases the thermal stability of the lattice.<sup>4,44</sup> This  
226 is expected since in our model small  $\sigma/L$  values trans-  
227 late into large overlapping volumes for the linkers and,  
228 therefore, in an increase of the binding energy be-  
229 tween neighbors. In contrast, large  $\sigma/L$  values generate  
230 shallow binding potentials (*i.e.*, small overlapping



**Figure 2.** (a) SNA separation  $d$  scales linearly with increasing NP core sizes  $\sigma$ . The DNA lengths are fixed to  $L = 9.3$  nm and  $l = 3.0$  nm. (b) SNA melting temperatures  $T_m$  are shown independently as a function of (i)  $\sigma/L$  for a fixed  $l = 3.0$  nm and  $L = 9.3$  nm ( $\diamond$ ), and (ii)  $l$  for a fixed NP core size  $\sigma = 10.0$  nm ( $\circ$ ).

linker regions), which leads to a low melting temperature, as shown in Figure 2b. All of the structural and dynamical properties reported in this paper are near the onset of the melting transition; that is, we set  $T \approx 0.96T_m$ , which allows kinetically unfavorable states to be annealed.

During coarsening, the diffusion equation under steady-state conditions for a constant bulk diffusion  $D$ ,  $D\nabla^2 c = 0$  can be solved for spherically symmetric nuclei.<sup>45</sup> At early times, when the bulk SNA concentration is time-independent, the nuclei size  $a(t)$  growth rate is given by<sup>46</sup>

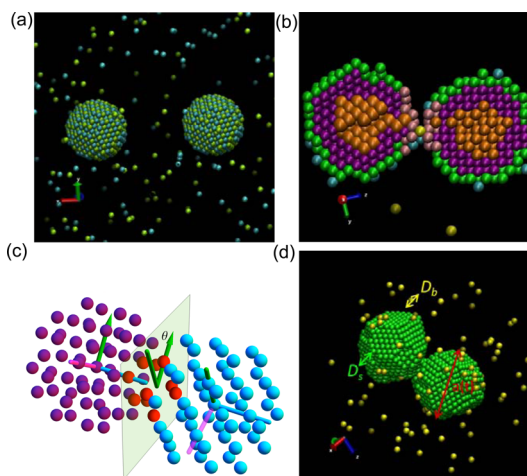
$$a(t) = \sqrt{2sDt} \quad (6)$$

where  $D$  is the bulk diffusivity and  $s$  is a constant determined by the supersaturation driving force. The number concentration of crystallites  $N_G$  is given by

$$N_G(t) = \frac{3}{4} \pi (2s^{1/3}Dt)^{-3/2} \quad (7)$$

In addition to the diffusion parameters required to determine the nucleation and growth process of spherical nuclei, the growth models of anisotropic nuclei require the growth velocities of the different crystal planes.<sup>47,48</sup> The shapes of the bcc superlattice grains are not isotropic since the unit cells are not isotropic. In equilibrium, the crystal shapes are generally determined by the Wulff construction method,<sup>49</sup> which leads to regular polyhedral crystal shapes. In our MD simulations, we observe faceted shapes, which are kinetic shapes and are studied by crystal growth using anisotropic growth models.<sup>47,48</sup> Our aim is not to classify the kinetic shapes. Instead, our goal is to relate the SNA colloid model parameters to the SNA crystallite kinetics to determine the model range of validity by comparing our results to experiments.

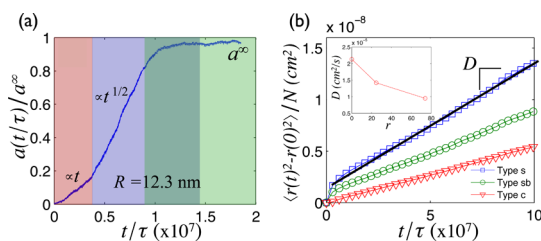
We begin by distinguishing the SNAs based on their local environment within each crystallite, making a direct measurement of the interface kinetics possible, and subsequent comparison of the growth dynamics of the different environments. SNAs that are freely diffusing in the bulk are designated as type **b** (back-



**Figure 3.** (a) Typical initial configuration used to study the coalescence of bcc crystallites of size  $a(t=0) = 143$  nm. (b) We classify the SNA in the system based on coordination number: Type **b** are bulk SNA (yellow); type **s** are surface SNA (green); type **sb** are SNA within distance  $2R$  below the surface (violet), and type **c** are crystalline SNA (orange). (c) Diagram of two crystallites from (a) with misorientation angle  $\theta$  defined at the interfacial plane or grain boundary (green shade). Red SNAs are those lying at the grain boundary. The arrows represent the lattice orientation of an individual crystallite. For clarity, each SNA crystallite is distinctly colored (left purple and right cyan). (d) We classify two types of SNA diffusion based on coordination number—surface SNAs have diffusivity  $D_s$  and bulk SNA  $D_b$ .

ground SNAs). Type **s** surface SNAs are defined as the interfacial SNAs that are within  $d < 2R$  of the crystallite. We further classify two types of SNAs within the crystallite as type **bs**, which are just below the interface, within a distance  $2R$  below the surface, and type **c**, which are crystalline SNAs, with a coordination number of 8 nearest neighbors. The different types of SNAs are distinguished with a color scheme in Figure 3b (type **b**, yellow; type **s**, green; type **bs**, purple; type **c**, orange).

At low SNA concentrations,  $\sim 10$  nM, the crystallite growth is initially not impinged by collisions between nuclei. In Figure 4a, we show the time evolution of the crystallite size  $a(t/\tau)$ , where  $\tau$  is the characteristic simulation time  $\tau \approx 10$  ps for SNA size  $R = 12.3$  nm and DNA length  $L = 9.3$  nm. We find three distinct



**Figure 4.** (a) Normalized crystallite size  $a(t)$  in a single-crystal growth as functions of time for  $R = 12.3$  nm SNA. The growth falls into three regimes: first-order linear (pink), diffusive parabolic (blue), and a crossover region with a decaying concentration  $a^\infty$  (blue-green). The arrested growth is shown as  $a^\infty$ , the final crystal size (green). (b) Mean square displacements during growth for an isolated crystallite for three types of SNA—types *s*, *sb*, and *c* with filled squares, circles, and triangles, respectively. At the diffusive region, the slope of the each SNA msd ( $D$ ) is plotted in the inset. The inset shows  $D$  as a function of distance from the surface of a single crystal toward the center.

284 growth regions with two that are well-described by  
 285 power laws. Region I (pink shade in Figure 4a) shows  $a(t/\tau)$   
 286 during nucleation growing linearly with time, which  
 287 follows predictions based on first-order interfacial  
 288 kinetics  $da(t/\tau) = k(T_1 - T)dt$ ,<sup>45</sup> where  $T_1 = T_m - \Gamma/a$   
 289 is the temperature of the growing interface and is de-  
 290 pendent on the Gibbs–Thomson coefficient  $\Gamma$  and the  
 291 surface curvature  $1/a$ . The linear scaling  $a \propto t$  is based  
 292 on a small amount of supersaturation (in our simula-  
 293 tions, we keep  $T = 0.96T_m$ ). Regime II (blue shade)  
 294 shows a slower, nearly parabolic growth  $a^2 \propto t$ , which is  
 295 discussed below. The actual measured growth rate in  
 296 region II fits to  $a(t/\tau) = a_0(t/\tau)^{0.47 \pm 0.05}$ , as shown in  
 297 Figure 4a. We observe a crossover slow growth region,  
 298 shown in a mixed green-blue shade in Figure 4a, before  
 299  $t \rightarrow \infty$ , when the supersaturation driving force decays to  
 300 zero and growth stops,  $a(t \rightarrow \infty) \equiv a^\infty$  (green shade). To  
 301 show the decay of the diffusivities from the equilib-  
 302 rated nucleus surface to its interior, we plot in  
 303 Figure 4b the mean square displacement (msd) for  
 304 types *s*, *sb*, and *c* SNAs. The corresponding diffusivities  
 305  $D$  are shown in the Figure 4b inset. The diffusion  
 306 coefficient of SNAs at the interface  $D_s$  is a factor of 2  
 307 larger than the SNAs just below the surface. In the next  
 308 section, we analyze the competition of surface diffu-  
 309 sion versus bulk diffusion to determine the coalescence  
 310 dynamics mechanism.

311 **Coalescence Dynamics.** At times longer than the mean-  
 312 free coalescence time,  $\tau_m$ , growth no longer occurs in  
 313 an isolated matrix. Coalescence further coarsens the  
 314 crystallites. In the dilute limit, the majority of crystallite  
 315 coalescence is pairwise, and we consider the SNA  
 316 crystallite growth in this limit. In order to track the  
 317 dynamics of crystallites during coalescence, we first  
 318 consider a large system with 40–50 crystallites that  
 319 nucleate upon supercooling a gas (an implicit solvent)  
 320 of SNA to  $T = 0.96T_m$ . Figure 5a,b shows a representa-  
 321 tive snapshot of the crystallite configuration for a large  
 322 system ( $N = 4 \times 10^4$  SNA) exhibiting the characteristic

323 polycrystallinity of bcc crystallites found experimen-  
 324 tally<sup>4</sup> and in our simulations, respectively. We track the  
 325 coarsening rate using two well-studied metrics, grain  
 326 (crystallite) density  $N_G$  and crystallite size  $a(t/\tau)$ . For the  
 327 quenches near the melting temperature studied here,  
 328 the crystallites are rarefied and the distance between  
 329 them is large, that is,  $\lambda \equiv c(0)^{-1/3} \ll a(0)$ , where  $c(0)$   
 330 is the initial concentration of the nucleated particles and  
 331  $a(0)$  is the size of the spherical nucleus at  $t = 0$ . A typical  
 332 initial concentration of SNA particles is 10 nM, which  
 333 leads to a  $\lambda \sim 550$  nm while  $a(0) \sim 50$  nm.

334 Using cluster analysis and particle tracking, we  
 335 calculate  $N_G$  over a series of trajectories, and we show  
 336 them for  $R = 14.3$  nm in Figure 5c, which is comparable  
 337 to the experimental SNA value,  $R = 15$  nm. Additionally,  
 338 we plot the experimental crystallite density from ref 19  
 339 for bcc crystallite growth in Figure 5c. Interestingly, we  
 340 find that the data in the simulations and experiment  
 341 only at very early times  $t/\tau < 2$  vaguely resemble the  
 342 predicted growth of spherical nuclei in eq 7 (dashed  
 343 line in Figure 5c). Both the experimental and simulation  
 344 data show a slower decay at longer times, which seems  
 345 to evolve to the classical Ostwald ripening regime  
 346 ( $N_G \propto 1/\tau$ ). This, however, may be due to the anisotropic  
 347 growth rates of the faceted crystal. Other complica-  
 348 tions arise due to the overlap of nuclei diffusion zones  
 349 altering the constant supersaturation driving flux that  
 350 is used in the theory.<sup>45</sup> This overlap causes depletion  
 351 zones and lowers the driving force, which may also  
 352 explain the slow decay we find in Figure 5c. We also  
 353 calculate  $a(t/\tau)$  during coarsening in Figure 5d. Unex-  
 354 pectedly,  $a(t/\tau)$  follows the predicted quadratic growth  
 355 of eq 6,  $t^{1/2}$  not only at early times ( $t/\tau < 2$ ) but also at  
 356 longer times, in agreement with the experimental data.  
 357 That is, we do not find the classical Ostwald ripening  
 358 regime  $a \propto t^{1/3}$ . The latter stage time growth correspon-  
 359 dence of  $a(t)$  between the MD simulations and the experi-  
 360 mental results shows that the SNA colloid model does well  
 361 to approximate the crystallite kinetic growth mechanism.

362 Previous studies have shown the interplay between  
 363 the dynamics of crystallite coalescence and the growth  
 364 rate (e.g.,  $da(t)/dt$ ) in polycrystalline materials.<sup>51</sup> The  
 365 driving force for the coalescence of crystallites, how-  
 366 ever, is the minimization of the surface energy by  
 367 elimination of interfaces, grain boundaries, and defects  
 368 which proceed through the volume, surface, and grain  
 369 boundary diffusion.<sup>52</sup> Therefore, understanding the  
 370 individual colloidal scale diffusion is a prerequisite to  
 371 a comprehensive description of the crystal growth in  
 372 polycrystalline materials. As a first step to understand  
 373 the grain boundary diffusion in bcc crystallites, we  
 374 perform a number of simulations starting from a pair  
 375 of equilibrated crystallites of size  $a_0 \equiv a(t = 0)$  with  
 376 background SNA concentration of 2% by volume frac-  
 377 tion using the same interaction potential given in eq 4.  
 378 We then prepare the MD simulation by inserting the  
 379 crystallites at a distance of  $4a_0$ , as shown in Figure 3a.

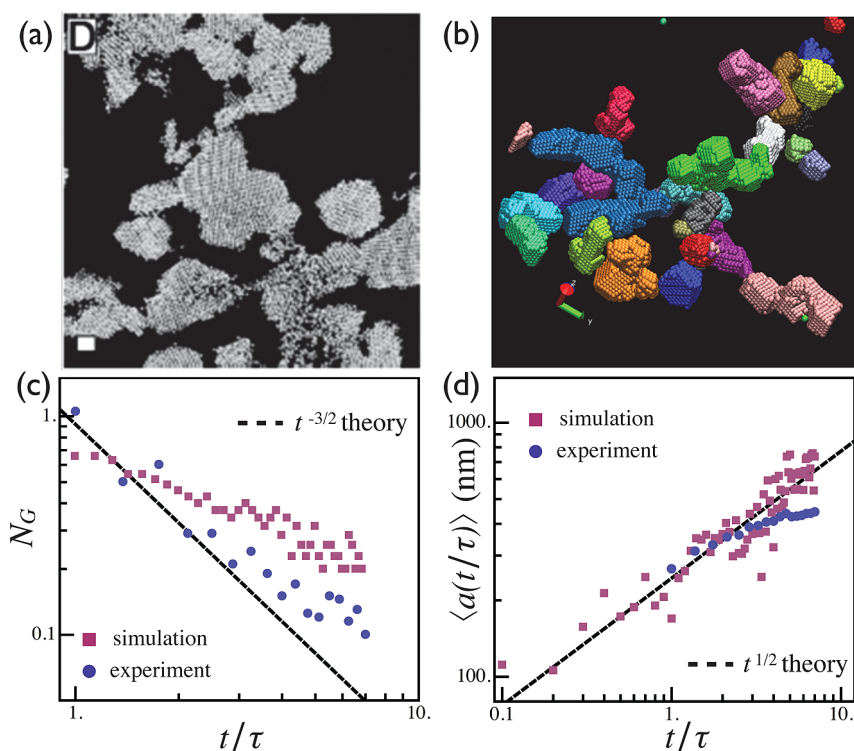


Figure 5. (a) TEM image of a bcc crystallite in recent SNA experiments.<sup>4</sup> The scale bar represents 200 nm. (b) Snapshot of a bcc crystallite in simulations. Simulation snapshots are generated with the Visual Molecular Dynamics package.<sup>50</sup> The individual crystallite size ranges from 100 nm to 4  $\mu\text{m}$ . (c,d) Number of crystallites  $N_G$  and the average crystallite size  $\langle a(t/\tau) \rangle$  as a function of time are plotted from the model (red squares) and experiments (blue disks) from ref 19. In panel (d), the simulation data are shifted vertically down by 700 nm for comparison. Theory predictions from eqs 6 and 7 are shown as dashed lines. These simulations, similar to the experiments, correspond to  $R = 14.3$  nm,  $L = 9.3$  nm, and  $l = 3.0$  nm; we set  $T = 0.96T_m$  in our model.

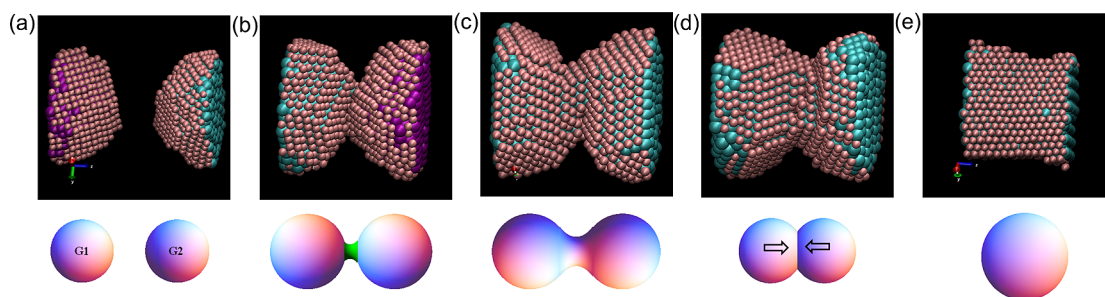


Figure 6. Top row: Temporal evolution of the crystallites during coalescence in simulations. Bottom row: Proposed mechanism of crystallite coalescence for bcc crystallites. (a) Initial state. (b) Grain boundary development. (c) Grain boundary diffusion and development of a neck. (d) Diffusion-limited neck growth. (e) Final stage for an ideal system. However, the final configurations in simulations are faceted.

380 These simulations provide a unique opportunity for the  
381 direct measurement of different time scales involved in  
382 the crystal growth. By limiting the coalescence to a pair  
383 of crystallites, we disallow any triple junctions or  
384 impingement effects. We found that in our polycrystal-  
385 line simulations as well as in experimental growth  
386 (Figure 5a,b) triple junctions are very rare in these  
387 systems for moderate crystallite sizes; for the analysis  
388 of the coalescence of pairs of crystallites, we limit here  
389 to  $a_0$  less than 250 nm (we have evidence of triple  
390 junction only when  $a_0 > 1-4 \mu\text{m}$ ).

391 We show the time evolution of the coalescence  
392 with snapshots from the MD simulations in Figure 6,

393 and we guide the reader with a schematic of the  
394 crystallite coalescence below the snapshots. We find  
395 that the orientation of the two crystallites is a key  
396 determinant of the coalescence dynamics. Depending  
397 upon the angle of approach, a grain boundary  
398 between two crystallites develops. To minimize the costly  
399 interfacial energy, the crystallites undergo rotations or  
400 reorientation until the crystallites assume a homoge-  
401 neous orientation; see top panel of Figure 6a–c. After  
402 complete elimination of the GB, a neck develops, which  
403 consists of a bridge of crystalline SNAs connecting the  
404 crystallites with concave curvature at the center of the  
405 neck, while the crystallite surface has convex curvature.

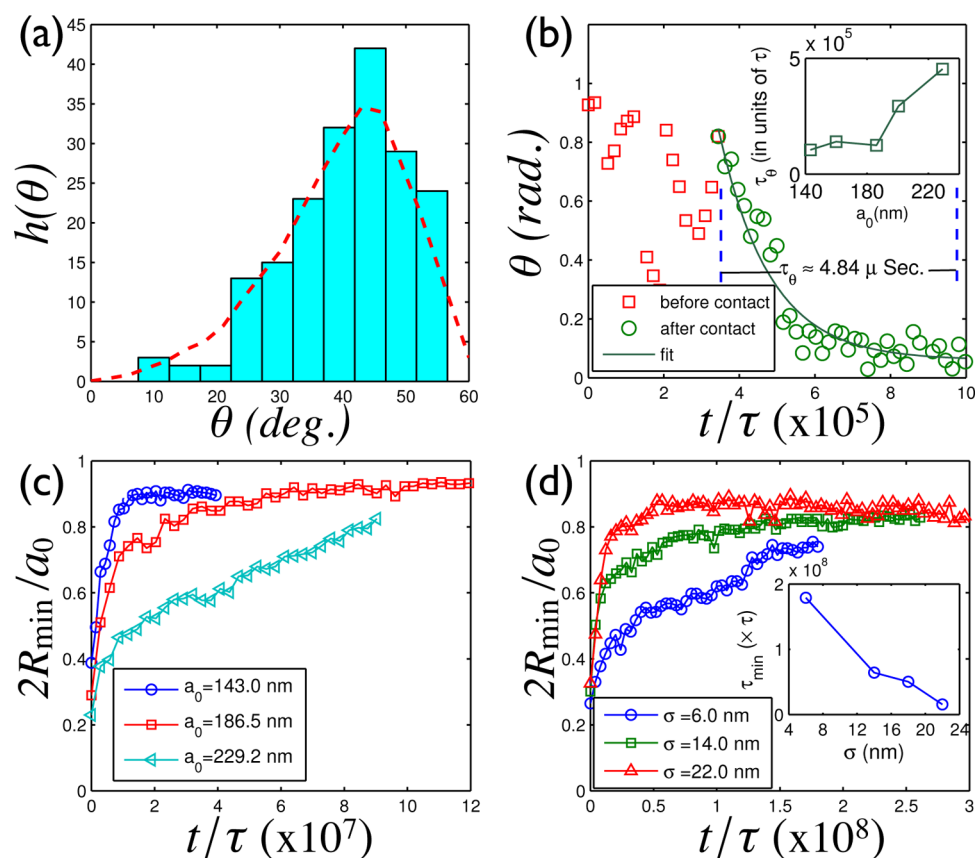


Figure 7. (a) Histogram illustrating the distribution of misorientation angle for two bcc crystallites during the coalescence. The angle distribution is a left skewed normal distribution peaked at  $\theta \approx 45^\circ$ . The Mackenzie distribution is overlaid with a red dash. (b) GB misorientation angle ( $\theta$ ) is plotted as a function of time for a pair of crystallites with  $a_0 = 229.2$  nm. The inset shows the dependence of  $\tau_\theta$  during the coalescence of two bcc crystallites with initial diameters  $a_1 = a_2 = a_0$  nm. (c) Simulation results showing the evolution of neck radius as functions of time for a pair of crystallites ( $R = 14.3$  nm,  $L = 9.3$  nm, and  $l = 3.0$  nm) starting from three crystallite sizes. (d)  $R_{\min}$  as a function of time is shown for three different  $\sigma$  with  $L = 9.3$  nm and  $l = 3.0$  nm. Inset plot of  $\tau_{\min}$  as a function of  $\sigma$ .

406 The elimination of the two curvatures associated with  
 407 the neck is the energetic driving force for coalescence  
 408 and offers a simple minimal surface analysis *via* a two-  
 409 sphere model of crystallite coalescence.<sup>52</sup> In the later  
 410 stage of the coalescence, in an attempt to minimize  
 411 the surface-to-volume ratio, or the surface energy  $\gamma$ ,  
 412 the neck coarsens and the final aggregate assumes a  
 413 polyhedral shape. The dynamics of crystallite coales-  
 414 cence are therefore naturally separated into two time  
 415 scales: (i) a time scale describing crystallite rotation  
 416 due to the GB misorientation ( $\tau_\theta$ ) and (ii) a time scale  
 417 related to the growth of the neck ( $\tau_{\min}$ ).

418 It is convenient to write the misorientation of the  
 419 grain boundary as the rotation of an angle  $\theta$  to bring  
 420 crystallite A into coincidence with crystallite B when  
 421 twist boundaries dominate (see Figure 3c and the  
 422 Materials and Methods section for the calculation of  $\theta$ ).  
 423 To determine the distribution of this misorienta-  
 424 tion angle  $h(\theta)$  between the crystallites, we repeat  
 425 the simulations starting from different initial config-  
 426 urations at a fixed concentration. Figure 7a shows  $h(\theta)$   
 427 for the SNA geometry with  $R = 14.3$  nm,  $L = 9.3$  nm, and  
 428  $l = 3.0$  nm. These simulations show that the grain

429 boundaries in bcc crystallites are dominated by high-  
 430 angle grain boundaries ( $\approx 45^\circ$ ) and follow the  
 431 Mackenzie distribution<sup>53</sup> for random polycrystalline  
 432 samples. Though there may be other dislocations besides  
 433 twists that contribute to the grain boundary, their  
 434 strain energies scale with the volume of the crystallites  
 435  $\sim a^3$ , and they tend to be eliminated during coarsening.  
 436 We have performed a number of simulations with  
 437 increasing  $\sigma$ , and the distribution of misorientation  
 438 angle shows no significant dependence on  $\sigma$ , which  
 439 is a signature for GBs that have Mackenzie distribu-  
 440 tions.<sup>53</sup> This suggests that the crystallites expose only  
 441 one crystal plane to their surfaces; in equilibrium, the  
 442 crystallite shape of a bcc superlattice is a rhombic  
 443 dodecahedron, which seems consistent with the shape  
 444 we find in the simulation during coarsening.

445 To better understand the coalescence dynamics of  
 446 two crystallites, we investigated the relaxation of  $\theta$   
 447 during coalescence. It is important to note that the  
 448 coalescing crystallites undergo a continuous rotation  
 449 until they have acquired the same orientation or  $\theta = 0$   
 450 shown in Figure 7b with the plot  $\theta$  versus  $t$ . The  
 451 simulation results are consistent with the GB rotation

mechanism known as grain rotation induced coalescence (GRIC) found in metallic systems.<sup>54,55</sup> That is, the GB coalescence shows a strong dependence on  $\theta$  in Figure 7b instead of only an Ostwald ripening mechanism, where the bigger crystallite starts growing at the expense of the smaller crystallites. The GRIC mechanism has been observed in both theory<sup>56</sup> and experiment.<sup>54,55</sup> To find the size dependence of the GRIC mechanism, simulations using  $R = 14.3$  nm,  $L = 9.3$  nm, and  $l = 3.0$  nm are run by varying the initial crystallite size ( $a_0$ ). We find that the grain boundary elimination for large crystallites is slow due to the larger rotational inertia, while for small crystallites ( $a_0 < 180$  nm),  $\tau_\theta$  varies slowly with the initial grain size ( $a_0$ ). This is reasonable as in the GRIC mechanism a large number of bonds between the SNAs have to be broken during the rotation. It can be inferred from the inset (see Figure 7b) that the GB persists over several microseconds upon increasing the grain size beyond 300 nm.

We further examine the GRIC mechanism by tracking the neck radius  $R_{\min}$  for different  $a_0$  as well as SNA sizes  $R$ . In order to make meaningful comparisons between different simulation runs, we integrate over the misorientation  $h(\theta)$  for each neck size measurement. This ensures that we account for different misorientation angles while comparing the neck relaxation. The results are shown in Figure 7c,d, where the scaled neck radius ( $2R_{\min}/a_0$ ) is plotted as a function of time. From these calculations, we find that  $\tau_{\min}$  increases with the crystallite size for fixed SNA geometry  $R$  and  $l$  seen in Figure 7c. It is important to note that our simulations correspond to equal crystallite sizes, while in the experiments, and as also indicated by the simulations in Figure 5, there is a distribution of crystallite sizes in the SNA polycrystals. The polydispersity of sizes is ignored here to extract information on the surface that develops during neck growth in large crystallites. For example, by computing the scaled distance from the centers of the coalescing crystallites as a function of time, we find that a catenoid shape develops (see Supporting Information), which is a minimal surface present in many systems with sharp interfaces connecting regions of different curvature.<sup>57,58</sup>

We demonstrate the effect of  $R$  on the dynamics of crystallite coalescence by systematically varying the size of nanoparticles with fixed  $l$  and  $\sigma/L$  in the simulations. As described previously, the initial configuration is two equally sized crystallites at a fixed SNA background concentration. We track the coalescence of the crystallites and measure the neck radius ( $2R_{\min}/a_0$ ). We extract the neck growth time  $\tau_{\min}$  as functions of SNA size ( $R$ ) (see Materials and Methods section). Figure 7d shows  $\tau_{\min}$  as a function of  $R$ . The inset provides clear evidence that large SNAs reduce the coalescence time  $\tau_{\min}$ . The reduction in coalescence time  $\tau_{\min}$  of the crystallites with increased core sizes could be due to

**TABLE 2. Surface Diffusivities for Increasing SNA Radii**

system ( $L = 9.3$ nm, $l = 3.0$ nm)	$D_s/D_b$ (%)
$R = 12.3$ nm	1.5
$R = 16.3$ nm	1.8
$R = 20.3$ nm	2.3

the different diffusion mechanism (*i.e.*, bulk and surface diffusion) involved in SNA coalescence. We gain further insight into the coalescence dynamics by analyzing the msd of SNA in the **b** and **s** environments, shown in Figure 8 of the Supporting Information. We calculate the ratio of the diffusion constant (calculated from the msd) for surface SNA and the SNA near the surface in the bulk. To this end, we generalize Fick's law by assuming isotropic diffusion in all directions despite the fact that the diffusion is to some extent influenced by the curvature of the neck developed during coalescence. In its simplest form, the net flux away from the surface is

$$J \sim -\left(D_s \frac{\delta\phi_s}{\delta r} - D_b \frac{\delta\phi_b}{\delta r}\right)$$

where  $\phi_s$  and  $\phi_b$  are the number density of surface and bulk SNAs, respectively. In this dual diffusion limit, the ratio  $D_s/D_b$  provides a quantitative measure of the coalescence dynamics and can be used as a design principle for experimentalists. The ratio of the surface diffusion ( $D_s$ ) to the bulk diffusion ( $D_b$ ) as a function of  $R$  in Table 2 shows that surface diffusion stabilizes crystallites of SNAs with large  $R$  values. This demonstrates that  $R$  strongly affects the surface energy  $\gamma$  of the GB with larger  $R$  decreasing  $\gamma$  therefore decreasing the crystallite growth dynamics.

## CONCLUSION AND OUTLOOK

In summary, we have developed a colloid model that captures the electrostatic repulsion of DNA-functionalized nanoparticles (SNA) as well as the energetic length scales of the DNA binding. We use the model to do molecular dynamics simulations that characterize the assembly of SNA nanoparticles into bcc crystallites. Using cluster tracking algorithms, we are able to track the growth of crystallites and their coarsening. We find that the size of isolated aggregates scales with a power law in time  $a(t) \propto t^{1/2}$ . At longer times, crystallite coalescence slows the dynamics. We further use the model to study the coalescence of two freely diffusing crystallites and confirm the grain rotation induced coalescence (GRIC) mechanism for the crystal growth during coalescence. With the help of the GRIC model, we find that two time scales describe the coalescence dynamics: the misorientation decay constant,  $\tau_\theta$ , and the minimal surface diffusion time,  $\tau_{\min}$ . Using these two time scales, we decouple the kinetics between GB rotation and the reduction of the surface curvature



during coalescence. The results from the GRIC mechanism reveal simple design rules for experimentalists to increase the crystallite size of crystals. First, large SNA nanoparticles facilitate crystal growth because the surface diffusion of larger SNAs is faster than smaller SNA nanoparticles. However, one must also consider that increasing  $R$  (for fixed dsDNA length  $L$  and linker length  $l$ ) decreases the stability of the crystallite (Figure 2b). We show that this can be overcome by increasing the overlap volume  $\Delta V$  the DNA linker has access to, which tends to increase the melting temperature  $T_m$ . Interestingly, this interplay between  $\Delta V$  and the crystallite stability becomes ill-defined when  $\Delta V \rightarrow 0$  (e.g., for short linker regions or stiff DNA) due to the potential becoming purely repulsive. The binding is now effectively constrained to a surface, and in such cases, a transition must be made to overlapping surface areas  $\Delta A$ . We note that similar crystal shapes for bcc systems have been obtained using  $\Delta A$ ,<sup>59</sup> and we expect  $\Delta A$  and  $\Delta V$  to be qualitatively similar.

## 598 MATERIALS AND METHODS

599 We used the LAMMPS<sup>60</sup> molecular dynamics package to  
600 simulate the crystallites. In each simulation, the initial config-  
601 uration is prepared as follows. First, a random configuration of  
602 nanoparticles at a desired density is generated using the  
603 packmol software.<sup>61</sup> We further relax the system using a con-  
604 jugate gradient minimization routine. The equation of motion is  
605 integrated for a constant NVT ensemble with the temperature  
606 controlled via a Nosé-Hoover thermostat. The time step in our  
607 simulation is  $\Delta t = 0.002 \tau$  in the units of  $\tau = (m\sigma^2/\epsilon)^{1/2}$ , where  $m$   
608 is the mass of a  $R = \sigma/2 + L$  SNA, and the well depth is  
609 determined by the electrostatic repulsion and DNA attraction  
610  $\epsilon \approx 3-5k_B T$ . As an example, for  $\sigma = 6.0$  nm and  $L = 9.3$  nm  
611 system,  $m = 8.32 \times 10^{-22}$  kg, and a unit time step corresponds  
612 to  $\tau = 11.27$  ps. Therefore, it is possible to study large systems on  
613 a long time scale at reasonable computational cost.

614 **Model Interaction.** Here, we provide a derivation of the elec-  
615 trostatic repulsion between the SNA in a monovalent electrolyte  
616 solution. We begin by relating the chemical potential  $\mu_i$  of  
617 electrolyte species  $i$  to the force (per area)  $f$  under isothermal  
618 conditions by expanding the variational with respect to density

$$\frac{\partial f}{\partial \rho_i} = \rho_i \frac{\partial \mu_i}{\partial \rho_i} \quad (8)$$

619 Due to symmetry of the system, the density is only a function of  
620 the center-to-center distance of the SNA, and eq 8 can be  
621 expanded in terms of the distance as

$$\frac{\partial f}{\partial r} \Big|_{r=d, T} = \rho_i \frac{\partial \mu_i}{\partial r} \Big|_{r=d, T} \quad (9)$$

622 For densely covered Au-NPs, it is safe to assume the concentra-  
623 tion profile of the ions follows the Boltzmann distribution.  
624 Further, due to the radial nature of SNA particles, the concentra-  
625 tion of DNA near the linker is small. The small DNA concentra-  
626 tion at the SNA surface (not Au surface (see Figure 1) gives  
627 rise to weak effective surface potentials  $\psi$  that are much smaller  
628 than that at the Au-NP surface. Therefore, we simply sum the  
629 electrostatic interaction potential and entropic contributions to  
630 the chemical potential as  $\mu_i = qi\psi + kT \log \rho_i$ . The potential is  
631 related to concentration via the Poisson equation  $\nabla^2 \psi =$   
632  $-q_i \rho_i / \epsilon$ . We can write the force for two infinite flat plates at a  
633 distance  $D$  from eq 8<sup>40</sup>

In the classical view, Kramer's rule relates the diffu-  
sion process to the probability of overcoming an energetic barrier  $U$  as  $D = \text{const.} \times e^{-U/k_B T}$ . The barrier in our model is an electrostatic repulsion screened by the ion cloud around the SNA, which at high salt concentrations can be computed using instead a hard core repulsion that prevents SNA overlap at distances less than  $2R$  due to the high density of ions required to cancel the charge of the dsDNA grafted to the gold nanoparticles. We note that, as in our linearized electrostatic model, this hard core repulsion decays to zero over short distances away from the SNA surface at high salt environments ( $\kappa R \gg 1$ ).<sup>24</sup> Therefore, the results of our model are robust and could be applied to a variety of systems with competing repulsive and attractive short-range ( $d \ll R$ ) forces. We conclude that there are optimal values of nanoparticle size  $R$  and DNA linker size  $l$  that lead to larger single-crystal crystallites. We hope that the insight here will stimulate a renewed discussion on the dynamics of crystallites in the SNA system both theoretically and experimentally.

$$f(\infty) - f(D) = \sum_i k_B T \rho_i^\infty - \frac{1}{2} \epsilon (\nabla \psi)^2 \Big|_\infty + \frac{1}{2} \epsilon (\nabla \psi)^2 \Big|_D \quad (10)$$

with  $\rho_i^\infty$  being the bulk concentration of electrolyte,  $\epsilon$  the relative dielectric of the solvent, and the origin is taken to be at  $D/2$  during the integration. The electrostatic force must decay to zero at  $r \rightarrow \infty$  so  $f(\infty) = 0$ . We now take advantage of the symmetry of the origin lying at the midplane that allows us to relate the electrolyte density at the origin to that at the surface as

$$\sum_i \rho_i = \sum_i \rho_i^0 + \frac{\epsilon}{2kT} (\nabla \psi)^2 \quad (11)$$

where  $\rho_i^0$  is the density at the midplane defined as  $\rho_i^0 \equiv \rho_i(0) = \rho_i^\infty e^{-qi\psi_0/kT}$ . Upon replacing eq 11 into eq 10, we see that the electrostatic potential terms cancel and we are left with only the force due to the pressure  $\Pi$  of the electrolyte between the SNA particles defined as

$$\Pi(D) = k_B T \left[ \sum_i \rho_i^0(D) - \sum_i \rho_i^0(\infty) \right] = kT \left[ \sum_i e^{-qi\psi_0/kT} - \sum_i \rho_i^\infty \right] \quad (12)$$

We now restrict the calculation to a monovalent electrolyte and assume  $\psi_0/kT < 1$ , which assumes that  $D > \kappa^{-1}$ . We note that for shorter linker DNA sequences this approximation will break down and a modified Poisson–Boltzmann treatment will be needed. We write the electrolyte pressure to second-order as

$$\Pi(D) = \frac{16k_B T \gamma^2 \kappa^2}{\pi l_B} e^{-\kappa D} \quad (13)$$

where  $\gamma = \tanh(q\psi_s/4k_B T)$  modulates  $\Pi$  between 0 and the Debye–Hückel limit ( $\rho_\infty e^{-\kappa D}$ ) via the strength of the surface potential  $\psi_s$  for the SNA particle and  $l_B$  expresses the length at which the strength of the electrostatic repulsion is equal to the thermal energy. For  $\psi_s < 25$  mV,  $\gamma$  is essentially directly proportional to  $\psi_s$ . Above 150 mM NaCl concentrations, SNAs have most of the DNA core screened and we take  $\gamma = 0.2$ , which gives  $\kappa = 1.27 \text{ nm}^{-1}$  and  $l_B = 1.1$  nm. Finally, we utilize the Derjaguin approximation that relates any power law pairwise force between two spheres linearly to the potential between two infinite plates provided  $D \ll R$  as<sup>41</sup>

$$\Pi_{\text{SNA}} = 2\pi \frac{R_A R_B}{R_A + R_B} \Phi_{\text{plate}} \quad (14)$$

663 with  $\nabla \Phi_{\text{plate}} = -\Pi$ .

664 The SNA attraction due to complementary DNA base hy-  
665 bridization is modeled as a spherically symmetric "sticky"  
666 potential modulated by the length of the linker ssDNA se-  
667 quence  $l$ . We account for the SNA polyvalency by allowing  
668 multiple linker strands from adjacent SNA particles to bind. This  
669 can be modeled by an effective overlap volume  $\Delta V$  between  
670 adjacent SNA particles. It is known that the dsDNA spacer in SNA  
671 particles shows a rise per base pair  $z_{\text{ds}}$  shorter than traditional  
672 B-form duplexes, and it is dependent upon the SNA geometry.  
673 This leads to the linkers having variable length from the surface  
674 of the Au-NP. For small Au-NP,  $\sigma < 15$  nm, the measured rise per  
675 base pair is  $z_{\text{ds}} = 0.255$  base/nm. We take that to the minimum  
676 energy distance of the linker and  $z_{\text{ds}} = 0.34$  base/nm (B-form) as  
677 the maximum distance allowed. The linkers now occupy a  
678 spherical shell around the SNA, and when two SNA shells  
679 overlap, we calculate the  $\Delta V$  using standard spherical overlap  
680 calculations. The attractiveness of the overlap potential is  
681 controlled by the DNA surface coverage  $n_{\text{DNA}}$  as shown in  
682 eq 3. We write the overlap volume for two spherical shells as

$$\Delta V = \frac{1}{3} \pi h^2 (3R - h) \quad (15)$$

683 where  $h$  is the height of the spherical cap and  $R$  is the radius of  
684 the cap. Expanding eq 15 for two SNA, with radii  $R_A$  and  $R_B$  and  
685 linker extensions  $l_A$  and  $l_B$ , we rewrite the overlap volume as

$$\Delta V = \pi \frac{(v_A - v_B d + d^3)d - 3v_C}{12d} \quad (16)$$

686 The geometric constants are  $v_A = 6c_C + 2c_B^3$ ,  $v_B = 3c_A$ , and  $v_C =$   
687  $c_B c_C$ , where  $c_A = (R_A - R_B)^2 + (l_A + l_B + R_A + R_B)^2$ ,  $c_B = l_A + l_B +$   
688  $R_A + R_B$ , and  $c_C = (R_A - R_B)^2 c_B$ . We expect for short dsDNA spacer  
689 strands and dense surface coverages that  $\Delta V$  can be approxi-  
690 mated as an overlap area  $\Delta A$  since the dsDNA spacer would be  
691 inextensible.<sup>4</sup> Using the  $\Delta A$  expression from ref 4 and substitut-  
692 ing for two SNAs, we get  $\Delta A = \pi((c_A - c_B d) - c_C)/d$ . We note  
693 that both  $\Delta A$  and  $\Delta V$  reduce to a linear dependence of  $d$  when  
694  $R = R_A = R_B$  and  $d \ll R$ . Finally, we smooth the transition of the  
695 overlap potential at the maximum linker  $d_{\text{max}}$  distance with a  
696 Gaussian smoothing function  $G(d) = (1 - e^{-\eta(d-d_{\text{max}})^2})$ , where  
697  $\eta \sim 10^{-3}$  is a small parameter controlling the width of the  
698 smoothing. This ensures the force goes to zero continuously.

699 **Grain Boundary Classification.** The local orientation of a crystal  
700 lattice is determined from the position vectors to the six second-  
701 nearest-neighbors in bcc lattice. Out of the six vectors, the three  
702 distinct vectors constitute the orientation of the crystallites in  
703 the laboratory frame. In a cubic polycrystalline material, the  
704 orientation between two crystallites labeled A and B with  
705 orientation  $g^A$  and  $g^B$  can also be represented by a matrix  
706  $g = g^A g^{B^{-1}}$ , with the local orientation of each crystallite described  
707 by a set of vector triads  $g = (n, b, c)$  or by a set of Euler's angles  
708  $(\theta, \varphi, \psi)$ . The rotation matrix is

$$g = \begin{pmatrix} \hat{n}_A \cdot \hat{n}_B & \hat{n}_A \cdot \hat{b}_B & \hat{n}_A \cdot \hat{c}_B \\ \hat{b}_A \cdot \hat{n}_B & \hat{b}_A \cdot \hat{b}_B & \hat{b}_A \cdot \hat{c}_B \\ \hat{c}_A \cdot \hat{n}_B & \hat{c}_A \cdot \hat{b}_B & \hat{c}_A \cdot \hat{c}_B \end{pmatrix}$$

709 This rotation matrix represents an axis-angle pair that will bring  
710 crystallite B into coincidence with crystallite A. It is convenient  
711 to express the axis of rotation and the misorientation angle in  
712 terms of a rotation matrix by the following relation

$$\theta = \cos^{-1} \left( \frac{g_{11} + g_{22} + g_{33} - 1}{2} \right)$$

$$v = \begin{pmatrix} g_{23} - g_{32} & g_{31} - g_{13} & g_{12} - g_{21} \\ 2 \sin \theta & 2 \sin \theta & 2 \sin \theta \end{pmatrix} \quad (17)$$

713 We report this misorientation angle  $\theta$  throughout this paper. We  
714 note that for small angles  $\theta$  becomes ill-defined and the defini-  
715 tion of the boundary axis becomes degenerate when  $\theta \sim 0$ .

Once we calculate the misorientation angle as a function of  
time during coalescence, the grain boundary misorientation  
decay time ( $\tau_\theta$ ) is estimated by fitting  $\theta$  in the form  $\theta(t) = D +$   
 $A \exp(-B(t - t_0))$ , where  $D, A, B$ , and  $t_0$  are the fitting parameters.  
In particular, the constant  $B$  determines the rate of GB diffusion;  
 $\tau_\theta$  is the time when  $\theta$  changes to 5% of its initial value.

Finally, we evaluate the neck radius during crystallite co-  
alescence by dividing the space between the centers of crystal-  
lites into concentric cylinders of finite width along an axis  
parallel to the line joining the centers. The radius at each point  
is determined by finding the minimum radius which consists of  
all the SNA of interest. In the initial stage, the radius has two  
maxima at the centers with a minimum at the center of the neck,  
as shown in the Supporting Information. As time passes, the  
convexity of the neck decreases and the radius is uniform, as  
seen in the Supporting Information. From these simulations, we  
extract the  $\tau_{\text{min}}$  by calculating the time elapsed for the neck to  
grow to 80% of the initial crystallite radius.

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**Supporting Information Available:** Crystallite tracking algo-  
rithm,  $T_m$  calculation, misorientation angle ( $\theta$ ) definition, as well  
as animations showing temporal evolution of the bcc crystal-  
lite growth and the coalescence of two bcc grains. This  
material is available free of charge via the Internet at [http://](http://pubs.acs.org)  
[pubs.acs.org](http://pubs.acs.org).

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